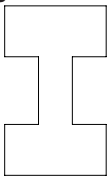
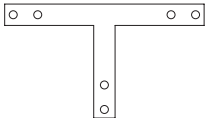
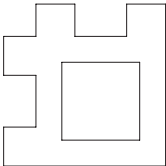
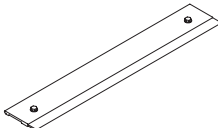
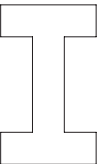
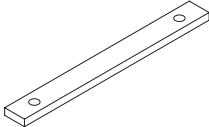
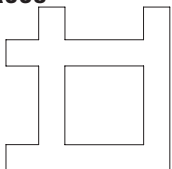
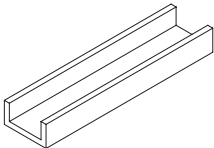
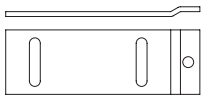
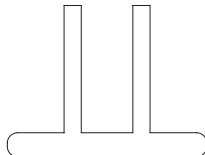
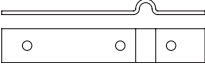
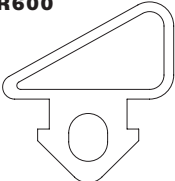
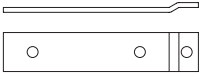
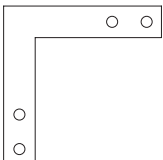
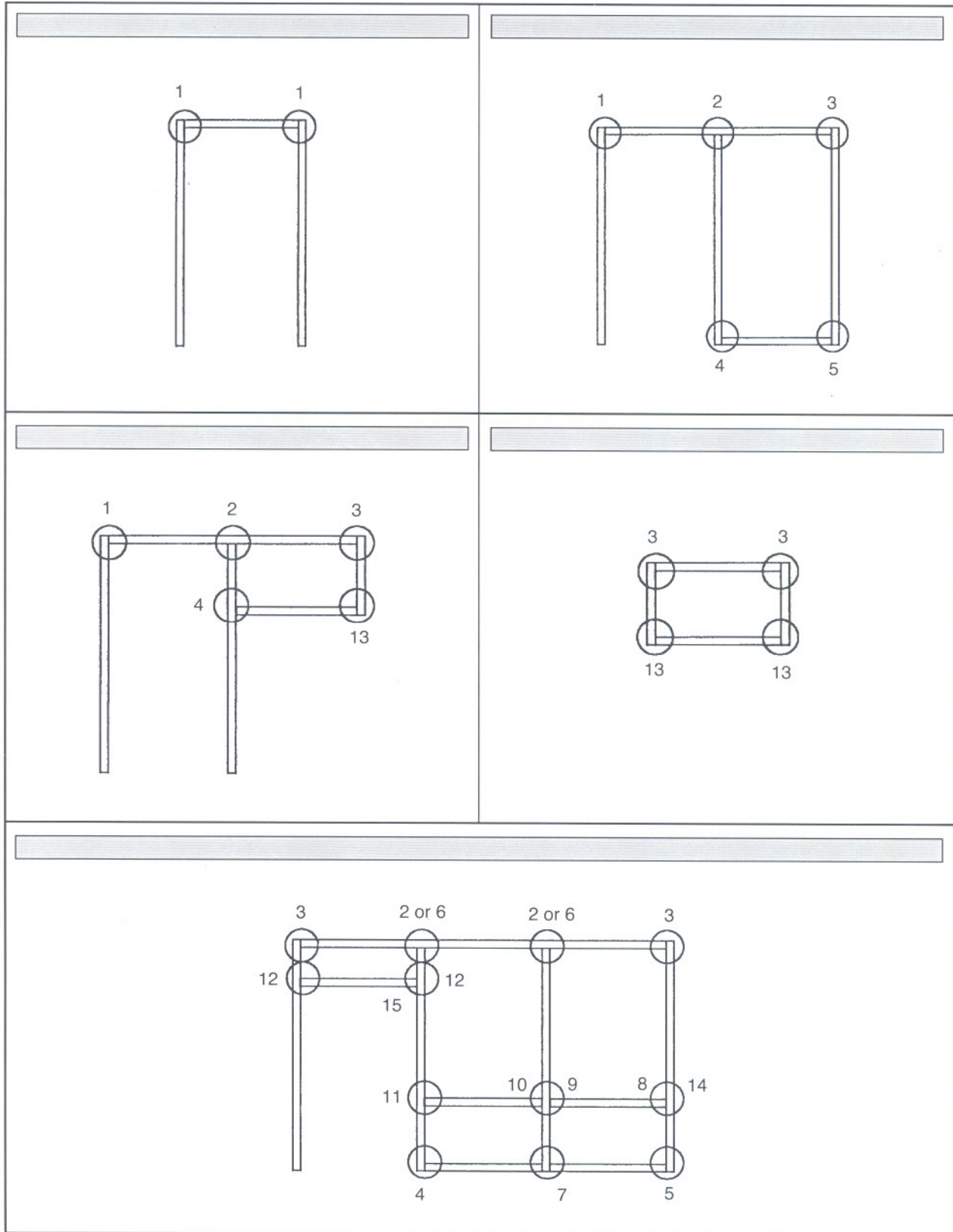


INSTALLATION INSTRUCTIONS

COMPONENT	DESCRIPTION	COMPONENT	DESCRIPTION
RA425 	Butt Glaze Support 1/4" Glass	RA602 	RN Clip "T" .400" x 2" x 3 1/2"
RA325 	Butt Glaze Support 90° Corner 1/4" Glass	BP163 	Reinforcement Plate for Parallel Arm Closer or Coordinator
RA438 	Butt Glaze Support 3/8" Glass	CL758 	Reinforcement for Surface Mounted Regular Arm Closer
RA338 	Butt Glaze Support 90° Corner 3/8" Glass	CH155 	Spacer Bar for Surface Mounted Parallel Arm Closer and Spacer Bar for Surface mounted Coordinator Comes in Various Lengths
RA101 	RN Clip #1 .830" x 2 1/2"	VS200 	Adjustable Mullion Gasket
RA106 	RN Clip #6 .500" x 3"	VR600 	Door Frame Gasket
RA107 	RN Clip #7 .500" x 2 1/2"		
RA108 	RN Clip #8 .400" x 2" x 2"		

SOLUTIONS II ASSEMBLY CLIP DETAILS

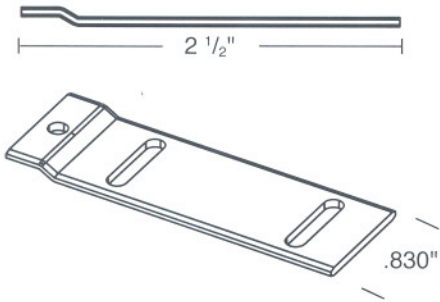
(Drawings are based on 1 1/2" trim profiles only. Consult factory for other profiles.)



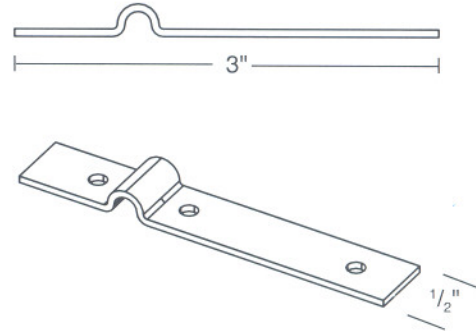
INSTALLATION INSTRUCTIONS

SOLUTIONS II ASSEMBLY CLIPS

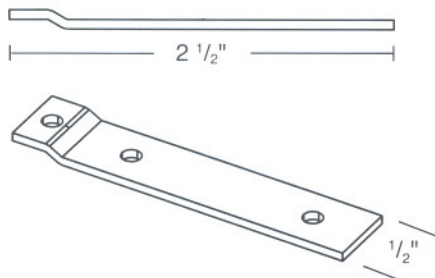
RA101



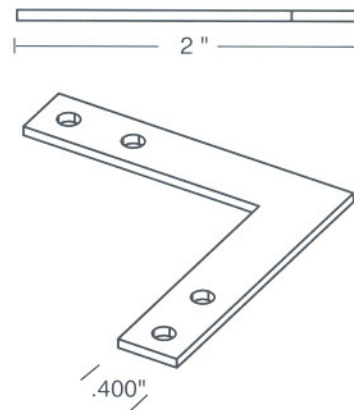
RA106



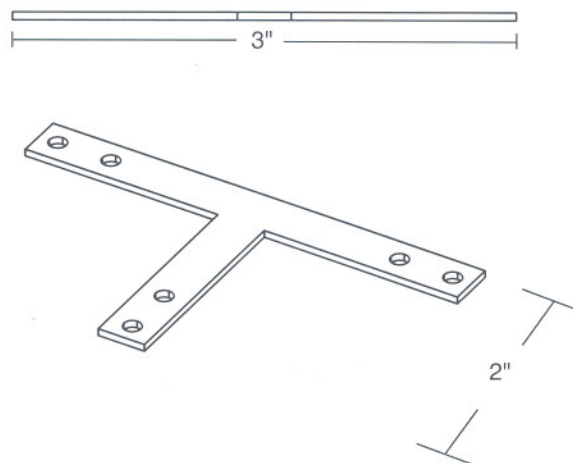
RA107



RA108



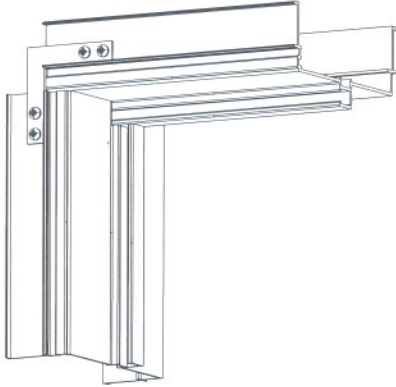
RA602



SOLUTIONS II ASSEMBLY CLIP DETAILS

CLIP DETAIL 1

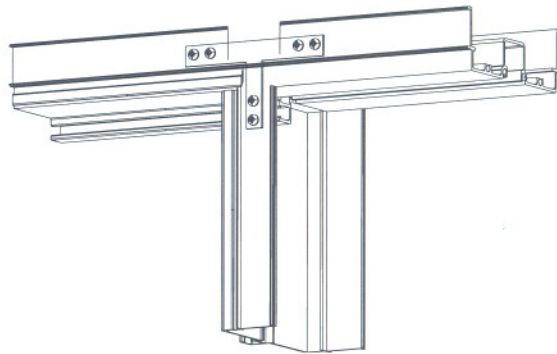
Door Frame Head to Door Frame Jamb



Clip No. RA108 – 2 Required

CLIP DETAIL 2

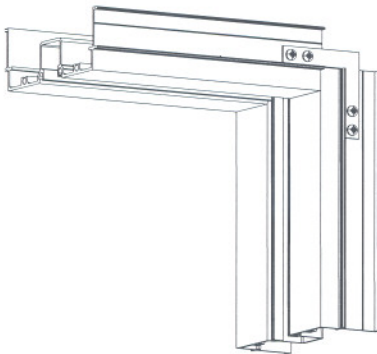
Door Frame & Glazing Head to Vertical jamb



Clip No. RA602 – 2 Required

CLIP DETAIL 3

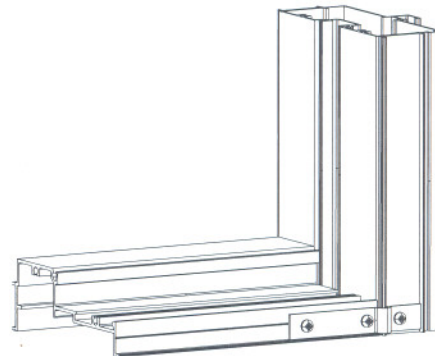
Glazing Head to Glazing Jamb



Clip No. RA108 – 2 Required

CLIP DETAIL 4

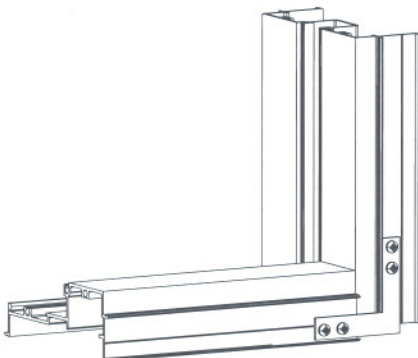
Sill to Door Frame Jamb



Clip No. RA106 – 2 Required

CLIP DETAIL 5

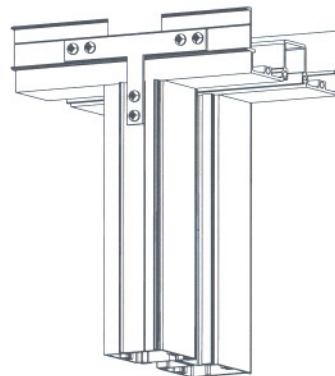
Sill to Glazing Jamb



Clip No. RA108 – 2 Required

CLIP DETAIL 6

Vertical Jamb to Head



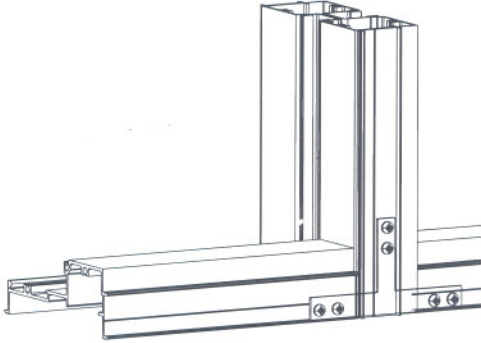
Clip No. RA602 – 2 Required

INSTALLATION INSTRUCTIONS

SOLUTIONS II ASSEMBLY CLIP DETAILS

CLIP DETAIL 7

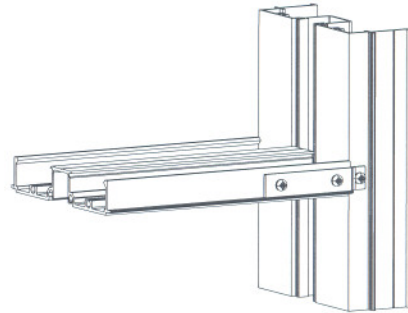
Sill to Glazing Jamb



Clip No. RA602 – 2 Required

CLIP DETAIL 8

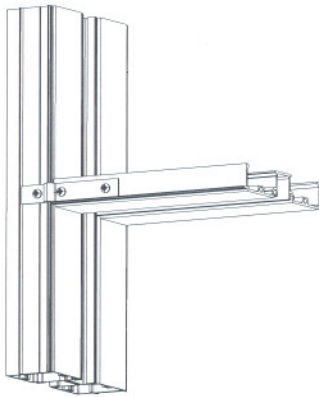
Horizontal Mullion to Glazing Jamb



Clip No. RA107 – 2 Required

CLIP DETAIL 9

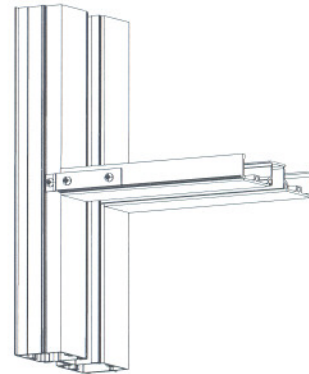
Horizontal Mullion to Vertical Mullion



Clip No. RA106 – 2 Required

CLIP DETAIL 10

Horizontal Mullion to Vertical Mullion



Clip No. RA107 – 2 Required

CLIP DETAIL 11

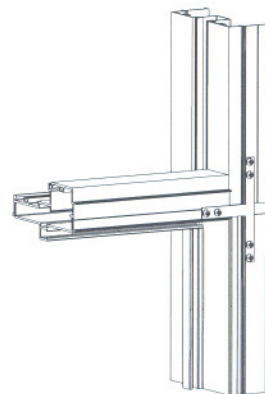
Horizontal Mullion to Vertical Mullion



Clip No. RA106 – 2 Required

CLIP DETAIL 12

Transom to Jamb

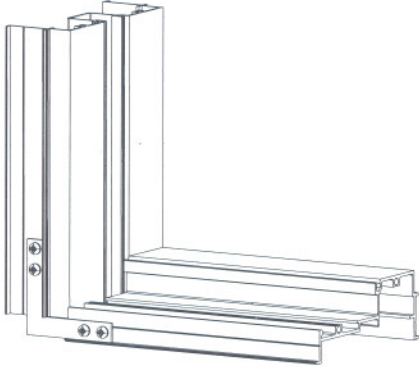


Clip No. RA602 – 2 Required

SOLUTIONS II ASSEMBLY CLIP DETAILS

CLIP DETAIL 13

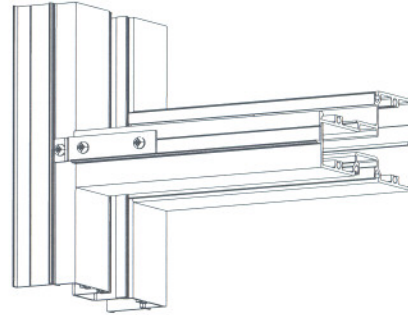
Glazing Jamb to Sill



Clip No. RA108 – 2 Required

CLIP DETAIL 14

Horizontal Mullion to Glazing Vertical



Clip No. RA107 – 2 Required

CLIP DETAIL 15

Transom to Verticals



Clip No. RA602 – 2 Required