

Recommended Installation, RACO Adjustable Aluminum
Door Frames
(20 Minute Label or No Label)

For less than ceiling height installation, vertical opening in gyp board is door height plus 7/8". Install section of drywall stud across opening. Rough opening width is door opening plus 1-7/8". Leave one piece of gyp board unattached until ply-wood buck assembly is placed in wall. (If all board is up and fastened attach wood buck to "C" stud and fit in).

- Step 1: Shoot floor track to concrete at each side of opening. Attach drywall stud to each plywood buck using wood screws. Ten (10) on hinge side and eight (8) on strike side. Notch strike buck to receive strike box. Place assembly in wall.
- Step 2: Plumb hinge side plywood buck and screw off gyp-board. Bottom screws should engage both stud and floor track. Level header, align strike side plywood buck with hinge jamb by means of spreader and screw off gyp-board. Bottom screws should engage both stud and floor track.
- Step 3: Assemble two halves of aluminum frame using steel corner clips furnished. (R-152) Place assembled frame halves over plywood buck from opposite sides of wall and secure with Tek drywall screws placed in door stop recess. Attached snap-on door stops to jambs.
- Step 4: Attach hinges to plywood buck and hang door.

WOOD BUCK INFORMATION
(when contractor supplying)

WOOD BUCK WIDTH	Wall thickness plus 3/8"
DOOR HEADER	Door width plus 1/4" (i.e. 3'0" door=36-1/4")
HEIGHT	Plus 1/8" on rabbet
	BEVEL ONE SIDE (to allow for inside nib on frame)
	USE 3/4" Plywood

