

RACO ADJUSTABLE
SERIES 355, 460, 725

INSTALLATION INSTRUCTION
90-MINUTE ALUMINUM DOOR FRAME ASSEMBLY

- (1) Rough opening - Door width plus 7/16"; door height plus 1/4"; with drywall studs plumb to sheetrock opening.
- (2) Install steel channel around sheet rock opening at head and jambs engaging tabs at top of channel to steel channel at header.
- (3) Plumb one side of channel and screw thru guide holes into "C" stud at 8" on center on both sides of channel using 1-5/8" screws.
- (4) Plumb other side of channel with header and screw thru guide holes into "C" stud and "U" track at 8" on center on both sides of channel using 1-5/8" screws.
- (5) Wrap steel channel with two-piece aluminum frame header at head of opening. Position steel channel in stop position to two-piece aluminum header engaging "U" track with self-tapping screws.
- (6) Wrap steel channel with two-piece aluminum frame jambs. Plumb each side. Position steel channel in stop grooves of aluminum frame. Screw steel channel in stop position to two-piece aluminum frame jambs engaging "C" stud with self-tapping screws; make sure jambs are tight with mitered header.
- (7) Install aluminum door stops on frame and hang door(s) and install hardware.

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Door Frames

